



Steel Construction Certification Scheme Limited  
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Tel: +44 (0) 20 7839 3980  
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Email: [sccs@steelconstruction.org](mailto:sccs@steelconstruction.org)  
[www.steelconstruction.org](http://www.steelconstruction.org)

**EC Certificate  
of  
Factory Production Control (FPC)  
2273 – CPR – 0059**

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR) it has been stated that the construction product:

**Structural Components for Steel Structures**

Harmonised	Type / Execution Class of the Construction Product	Declaration Method
BS EN 1090-1: 2009 + A1:2011	Load bearing and welded structural steel components up to EXC 4 according to BS EN 1090-2:2008+A1:2011	1, 2, 3a and 3b table A.1 of BS EN 1090-1: 2009 + A1:2011

placed on the market by

**J and D Pierce (Contracts) Ltd**

and produced in the factory(ies)

Unit 14, Caledonian Road, Glengarnock, N Ayrshire, KA14 3DA

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the notified body No. 2273 – Steel Construction Certification Scheme Ltd - has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

<b>Attestation</b>	This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the standard: <b>BS EN 1090-1: 2009 + A1:2011</b> were applied.
<b>Date of first issue</b>	<b>September 2013</b>
<b>Date of this issue</b>	<b>09 May 2018</b>
<b>Date of expiry</b>	<b>08 May 2021</b>
<b>Validity Period</b>	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the following link [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**  
Dr S Pike  
MIMMM C.Eng

**Scheme Manager:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI



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## Welding Certificate

### 2273 – CPR – 0059 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:  
This Welding Certificate is an  
annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0059  
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the  
Construction Products Regulation or CPR.

<b>Manufacturer</b>	<b>J and D Pierce (Contracts) Ltd</b>
<b>Facilities of the Manufacturer:</b>	<b>Unit 14, Caledonian Road, Glengarnock, North Ayrshire, KA14 3DA</b>
<b>Standard</b>	<b>BS EN 1090-2: 2008 + A1:2011</b>
<b>Execution Class</b>	up to EXC 4 according to BS EN 1090-2:2008+A1:2011
<b>Welding Process(es)</b>	111 - manual metal arc welding 121 – submerged arc welding with solid wire electrode (partly mechanized) 135 - MAG welding with flux cored electrode 136 - MAG welding with flux cored electrode
<b>Base Material(s)</b>	Group 1.1, 1.2, 1.4; Group 2 & Group 11 materials according to BS EN 10025-2 Group 1.1, 1.2, 1.4; Group 2 & Group 11 materials according to BS EN 10025-6
<b>Responsible Welding Coordinator</b>	Alex Rose – CSWIP 3.1, PCN MPI Level 2 Angus Cormie - BSc (Hons), CEng, FStructE, FICE, FIES, MWeidI SER Certifier of Design Derek Pierce
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> are implemented.
<b>Date of first issue</b>	<b>September 2013</b>
<b>Date of this issue</b>	<b>9 May 2018</b>
<b>Date of expiry</b>	<b>08 May 2021</b>
<b>Validity Period</b>	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard.  
This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding  
the scope of this certificate and the applicability of the relevant standards requirements may be obtained by  
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